

Shenzhen XinHuaChang Technology,CO.LTD

QA REPORT

Model	X01 Aroma Diffuser	Order Quantity	6500pcs	Date	2021/8/10
NO.	2122				

Purpose: Standardize the inspection contents, clarify the inspection methods and standard requirements, make the finished product inspection under control, and ensure that the product quality meets the customer's requirements.

Product name		X01 Aroma Diffuser		Scope of application	Only applicable to this product
Item	No.	Content	Inspection method	Standard	Result
Sample	1	Color	Check whether there is obvious color difference between the finished product and the sample	Slightly	✓
	2	Shape	Check whether there is a significant difference between the shape of the finished product and the sample	Slightly	✓
	3	Component	Inspect whether the finished product parts are less or incorrectly installed	unacceptable	
Appearance	1	Scratch	Under normal fluorescent lamp, 30cm away from eyes, reflection angle	Scratch (L≥3mm) Scratch (L<3mm)	0 2
	2	Screw	Check whether the position of the screw hole is attached to the foot pad, and whether the attachment is standard	The screw hole position is not attached to the foot pad Not standard of sticker pad	0 1
	3	Gap	Check the gap between the upper shell and the lower shell of the product	L≥0.5mm L<0.5mm	0 0
	4	Misalignment	Check the misalignment between the upper shell and the lower shell of the finished product	L≥0.3mm L<0.3mm	0 0
	5	Motley	Check whether there is any mottled color on the surface of the finished product	obvious mottled or black precipitates on the front or screen print characters (D ≥ 0.2mm) Variegated or black particles appear on the front or screen print character position (D< 0.2mm) and the quantity is≤ 2	0 1
	6	Damage	Check whether there are cracks, lack of glue, burns and other defects on the surface of the product	there are cracks, lack of glue, burns and other defects on the surface of the product	0 0
	7	Label	Check the fuselage for bad labels	There are bad labels	0 0
	8	Screen print	Check if there are missing silk screens, wrong printing, unclear silk screens, burrs, reprints, and skewed	Missing screen printing, wrong printing, excess ink Unclear silk screen, rough edges, missing bottom, reprint, skewing, etc.	0 0
	9	Spring	Check if the spring is in place	Not installed in place	0 0
	10	Ultrasonic atomizer	Check if the ultrasonic is in place Check the atomizer for stains, dirt marks, bumps and impurities	Not installed in place Have stains, dirty marks etc.	0 1
	11	Essential oil box	Check whether the essential oil box is missing or not in place	Missing, not in place	0 0
Function	1	Voice	No noise from the fan	Standard	0 0
	2	Button	Check if the button is normal	Standard	0 0
	3	atomization	Charge, check whether the atomization can work normally, and the spray will not be too big or too small.	Standard	0 0
	4	LED light	Check if the LED atmosphere lamp does not work	LED atmosphere lamp can not work	0 0
Package	1	Printing	Check whether the printed content of the outer box, color box, manual, and guarantee card is consistent with the customer's requirements	Check that the contents of the outer box, color box, and manual are correct	0 0
			Check the outer box, color box, manual, guarantee card printing is clear, etc.	Check that the contents of the outer box, color box, and manual are clear	0 0
	2	Color box	Check the color difference between the color box and the sample	Achromatic	0 0
			Check for bursting and damage	Burst and damage	0 0
	3	Install	Check whether there is missing installation, wrong installation, etc	Missing or wrong installation, etc	0 0
	4	Carton	Check whether the size and weight of the outer box are consistent with the box mark	Inconsistent	0 0
			Check the gap size of the outer box after sealing	≥1.5cm <1.5cm	0 0
Sampling standard	1	Sampling inspection: inspect according to minor defects (AQL=2.5); severe defects (AQL=1.0)			
	2	The quantity submitted for inspection in each batch can not exceed 3000 units, and the mantissa box must be clearly marked			
	3	If it is qualified, the QAPASS shall be stamped; if it is failed, the QA inspection report shall be filled in and sent to the production department for processing. The reworked product must be marked with "F" on the outer box			
	4	When 2 out of 5 consecutive batches fail to pass the inspection, the inspection shall be tightened and changed from II to III			
	5	When there are no problems in 5 consecutive batches, it can be changed from strict inspection to normal inspection			
				Tabulation:	Approved: